

PLC Parameter
Data Name : PLC Name
PLC Name

8/1/2023

[Label]

630NP

[Comment]

PLC Parameter
Data Name : PLC System
PLC System

[Timer Limit Setting]

Low Speed 100 ms
High-Speed 10.00 ms

[RUN-PAUSE Contacts]

RUN X
PAUSE X

[Latch Data Backup Function]

Device Name - -
-

[Remote Reset]

Not allowed

[Output Mode at STOP to RUN]

Previous State

[Floating Point Arithmetic Processing]

-

[Common Pointer No.]

P After

[Points Occupied by Empty Slot]

16 Points

[System Interrupt Settings]

Interrupt Counter Start No. -
I28 Fixed Scan Interval 100.0 ms
I29 Fixed Scan Interval 40.0 ms
I30 Fixed Scan Interval 20.0 ms
I31 Fixed Scan Interval 10.0 ms

[Interrupt Program / Fixed Scan Program Setting]

High-Speed Execution is not valid

[Module Synchronization]

Synchronize intelligent module's pulse up

[A-PLC Compatibility Setting]

Use of special relay / special register from SM/SD 1000 is not valid

[Service Processing Setting]

Execute the process as the scan time proceed 10 %

[PLC Module Change Setting]

No setting

[Built-in CC-Link Setting]

-

PLC Parameter
Data Name : PLC File
PLC File

[File Register]

Use the following file

Corresponding Memory Standard RAM (Drive 3)

File Name GD

Capacity 128 K Points

Transfer to Standard ROM at Latch data backup operation.

[Comment File Used in a Command]

Not Used

[Device Initial Value]

Not Used

[File for Local Device]

Not Used

[File used for SP.DEVST/S.DEVLD Instruction]

Not Used

PLC Parameter
 Data Name : PLC RAS
 PLC RAS

8/1/2023

[WDT(Watchdog Timer)Setting]

WDT Setting	200	ms
Initial Execution Monitoring Time		ms
Low Speed Execution Monitoring Time	-	ms

[Error Check]

Battery Check	Valid
Fuse Blown Check	Valid
I/O Module Verify	-
Check Device Range at Indexing	Valid
Diagnose Redundant Power Supply System	-

[Operating Mode When There is an Error]

Computation Error	Stop
Expanded Command Error	-
Fuse Blown	Stop
Module Verify Error	-
Intelligent Module Program Execution Error	Stop
File Access Error	Stop
Memory Card Operation Error	Stop
External Power Supply OFF	-

[Constant Scanning]

ms

[Error history]

-		
Target Memory	-	
File Name	-	
History No.	-	Item

[Low Speed Program Execution Time]

-	ms
---	----

[Module Error History Collection (Intelligent Function Modul

Collection of intelligent function module error histories is val

Target Memory	System Memory
History No.	- Item
Collection No.	1 Items/Scan

PLC Parameter
Data Name : Boot File
Boot File

8/1/2023

[Boot Option]

Clear Program Memory is not valid.

High-Speed Monitor Area from Other Statio - K Steps

Online Change Area of Multiple Blocks - K Steps

-

PLC Parameter
 Data Name : Program
 Program

8/1/2023

[Program]

	Program Name	Execute Type	Fixed Scan Interval	In Unit	File Usability Setting			
					File Register	Device Initial Value	Comment	Local Device
1	MAIN	Scan			Use PLC File Setting	Use PLC File Setting	Use PLC File Setting	Use PLC File Setting
2	SPEED	Scan			Use PLC File Setting	Use PLC File Setting	Use PLC File Setting	Use PLC File Setting
3	LD75D4	Scan			Use PLC File Setting	Use PLC File Setting	Use PLC File Setting	Use PLC File Setting
4	PROLL	Scan			Use PLC File Setting	Use PLC File Setting	Use PLC File Setting	Use PLC File Setting
5	SOL	Scan			Use PLC File Setting	Use PLC File Setting	Use PLC File Setting	Use PLC File Setting
6	SUCTIO N	Scan			Use PLC File Setting	Use PLC File Setting	Use PLC File Setting	Use PLC File Setting
7	ALARM	Scan			Use PLC File Setting	Use PLC File Setting	Use PLC File Setting	Use PLC File Setting
8	DISPLA Y	Scan			Use PLC File Setting	Use PLC File Setting	Use PLC File Setting	Use PLC File Setting
9	RECIPE	Scan			Use PLC File Setting	Use PLC File Setting	Use PLC File Setting	Use PLC File Setting
10	LD75D2	Scan			Use PLC File Setting	Use PLC File Setting	Use PLC File Setting	Use PLC File Setting
11	HEATE R	Scan			Use PLC File Setting	Use PLC File Setting	Use PLC File Setting	Use PLC File Setting

PLC Parameter
Data Name : SFC
SFC

8/1/2023

[SFC Program Start Mode]

Initial Start

[Start Conditions]

Autostart Block 0

[Output Mode When the Block is Stopped]

Turn OFF

PLC Parameter
 Data Name : Device
 Device

8/1/2023

[Device]

	Sym.	Dig.	Device Points	Latch (1) Start	Latch (1) End	Latch (2) Start	Latch (2) End	Local Device Start	Local Device End	Write Protection Start	Write Protection End
Input Relay	X	16	8K								
Output Relay	Y	16	8K								
Internal Relay	M	10	30K								
Latch Relay	L	10	1K								
Link Relay	B	16	1K								
Annunciator	F	10	1K								
Link Special	SB	16	1K								
Edge Relay	V	10	1K								
Step Relay	S	10	1K								
Timer	T	10	2K								
Retentive Timer	ST	10	0K								
Counter	C	10	1K								
Data Register	D	10	20K			30	20000				
Link Register	W	16	1K								
Link Special	SW	16	1K								
Index	Z	10	20								
Device Total		28.7	K Words								
Word Device		25.0	K Words								
Bit Device		42.0	K Bits								

PLC Parameter
 Data Name : Device
 Device

8/1/2023

[File Register Extended Setting]

Capacity 128 K Points

	Sym.	Dig.	Device Points	Latch (1) Start	Latch (1) End	Latch (2) Start	Latch (2) End	Device No. Start	Device No. End	Write Protection Start	Write Protection End
File Register	ZR(R)	10	128K			0	20000	ZR0	ZR131071		
Extended Data	D	10	0K								
Extended Link	W	16	0K								

PLC Parameter
Data Name : Device
Device

8/1/2023

[Indexing Setting for ZR Device]
32Bit Indexing Z After

[Latch Interval Setting]

-

[Pointer Extended Setting for Automatic-Assign Device]
No Setting

PLC Parameter
 Data Name : I/O Assignment
 I/O Assignment

8/1/2023

[I/O Assignment]

	PLC	PLC	0	1	2	3	4	5	6	7	8	9	10
Power Supply	PLC	Built-in I/O Function	Intelligent	Input	Output	Output	Intelligent	Intelligent	Intelligent	Branch	Intelligent	Intelligent	
	-	16Points	16Points	64Points	16Points	64Points	32Points	16Points	32Points	-	32Points	32Points	
	L06CPU	-	L60DA4	LX42C4	LY40NT5P	LY42NT1P	LD75D4	LD62	LJ71C24	L6EXB	LD75D2	LJ71E71-100	
Start XY	-	0000	0010	0020	0060	0070	00B0	00D0	00E0	-	0100	0120	
Error Time Output Mode	-	-	Clear	-	Clear	Clear	Clear	Clear	Clear	-	Clear	Clear	-
PLC Operation Mode at H/W Error	-	-	Stop	-	-	-	Stop	Stop	Stop	-	Stop	Stop	-
I/O Response Time	-	-	-	10ms	-	-	-	-	-	-	-	-	-
Control	-	-	-	-	-	-	-	-	-	-	-	-	-
Switch Setting	1	-	-	3333	-	-	-	0100	-	-	-	-	-
	2	-	-	0000	-	-	-	0100	-	-	-	-	-
	3	-	-	0000	-	-	-	0000	0BEE	-	-	-	-
	4	-	-	0000	-	-	-	0000	0004	-	-	-	-
	5	-	-	0000	-	-	-	0000	0000	-	-	-	-

PLC Parameter
Data Name : Built-in Ethernet Port Setting
Built-in Ethernet Port Setting

IP Address 192.168.1.100 (C0.A8.01.64)

Subnet Mask Pattern - (-)

Default Router IP Address - (-)

Communication Data Code Binary Code

Enable Online Change

Enable direct connection to MELSOFT

Do respond to search for CPU (Built-in Ethernet port) on network

IP packet transfer setting Not to use IP packet relay function

PLC Parameter
 Data Name : Built-in Ethernet Port Setting
 Built-in Ethernet Port Setting

8/1/2023

[Built-in Ethernet Port Open Setting]

	Protocol	Open System	TCP Connection	Host Station Port No.	Destination IP Address	Destination Port No.	Start Device to Store Predefined Protocol Operation Status
1	UDP	MELSOFT Connection					
2	TCP	MC Protocol		8000 (1F40)			
3	TCP	MC Protocol		8000 (1F40)			
4	TCP	MC Protocol		8000 (1F40)			
5	TCP	MC Protocol		8000 (1F40)			
6	TCP	MC Protocol		8000 (1F40)			
7	TCP	MC Protocol		8000 (1F40)			
8	TCP	MELSOFT Connection					
9	TCP	MELSOFT Connection					
10	TCP	MELSOFT Connection					
11	TCP	MELSOFT Connection					
12	TCP	MELSOFT Connection					
13	TCP	MELSOFT Connection					
14	TCP	MELSOFT Connection					
15	TCP	MELSOFT Connection					
16	TCP	MELSOFT Connection					

PLC Parameter
Data Name : Built-in Ethernet Port Setting
Built-in Ethernet Port Setting

[Built-in Ethernet Port FTP Parameter Setting]

FTP	Not Used
Login Name	MELSEC
Password	Setting
Command Input Monitoring Timer	1800 X 500ms

PLC Parameter
Data Name : Built-in Ethernet Port Setting
Built-in Ethernet Port Setting

[Built-in Ethernet Port Time Setting]

SNTP Function Setting Not Used

SNTP Server IP Address- (-)

Time Zone (GMT+9:00)

Execute not time setting at turn ON/reset

On-error Action Continue

Execution Time 12:00

PLC Parameter
Data Name : Built-in I/O Function Setting
Built-in I/O Function Setting

[Positioning]

Positioning Axis #1 Setting	Use
Positioning Axis #2 Setting	Not Used

[High-Speed Counter]

High-Speed Counter CH1 Setting	Use
High-Speed Counter CH2 Setting	Use

PLC Parameter
 Data Name : Built-in I/O Function Setting
 Built-in I/O Function Setting

8/1/2023

[Input Signal]

	Input Signal Function Selection	Input Response Time	Interrupt Processing Condition
Xn0	Counter CH1 A Phase	-	-
Xn1	Counter CH1 B Phase	-	-
Xn2	Counter CH2 A Phase	-	-
Xn3	Counter CH2 B Phase	-	-
Xn4	Axis #1 Zero Signal	1ms	-
Xn5	General Input	1ms	-
Xn6	General Input	10ms	-
Xn7	General Input	10ms	-
Xn8	General Input	10ms	-
Xn9	General Input	10ms	-
XnA	Axis #1 Near-point Dog Signal	10ms	-
XnB	General Input	10ms	-
XnC	Axis #1 Upper Limit Signal	10ms	-
XnD	General Input	10ms	-
XnE	Axis #1 Lower Limit Signal	10ms	-
XnF	General Input	10ms	-

PLC Parameter
Data Name : Built-in I/O Function Setting
Built-in I/O Function Setting

8/1/2023

[Output Signal]

	Output Signal Function Selection	Error Time Output Mode
Yn0	General Output	Clear
Yn1	General Output	Clear
Yn2	Axis #1 Deviation Counter Clear	Clear
Yn3	General Output	Clear
Yn4	Axis #1 CW/PULSE/A Phase Output	Clear
Yn5	General Output	Clear
Yn6	Axis #1 CCW/SIGN/B Phase Output	Clear
Yn7	General Output	Clear

PLC Parameter
Data Name : Built-in I/O Function Setting
Positioning Axis #1 Detailed Setting

8/1/2023

[Positioning Parameter]

Pulse Output Mode	CW/CCW Mode
Rotation Direction Setting	Current Value Increment with Reverse Run Pulse Output
S/W Stroke Upper Limit (pulse)	2147483647
S/W Stroke Lower Limit (pulse)	-2147483648
Speed Limit Value (pulse/s)	15000
Bias Speed at Start (pulse/s)	0
Acceleration/Deceleration System Selection	Trapezoid Acceleration/Deceleration

[OPR Parameter]

OPR Method	Count 2
OPR Direction	Reverse RUN
OP Address (pulse)	0
OPR Speed (pulse/s)	2000
Creep Speed (pulse/s)	200
OPR Acceleration/Deceleration Time (ms)	200
OPR Deceleration Stop Time (ms)	200
Setting of Movement Amount after Near-point Dog ON (pulse)	600
OPR Dwell Time (ms)	0

PLC Parameter
Data Name : Built-in I/O Function Setting
Positioning Axis #1 Detailed Setting

8/1/2023

[Positioning Data]

	Control System	Acceleration/Deceleration Time (ms)	Deceleration Stop Time (ms)	Dwell Time (ms)	Command Speed (pulse/s)	Positioning Address (pulse)
No.1		-	-	-	-	-
No.2		-	-	-	-	-
No.3		-	-	-	-	-
No.4		-	-	-	-	-
No.5		-	-	-	-	-
No.6		-	-	-	-	-
No.7		-	-	-	-	-
No.8		-	-	-	-	-
No.9		-	-	-	-	-
No.10		-	-	-	-	-

PLC Parameter
Data Name : Built-in I/O Function Setting
Positioning Axis #2 Detailed Setting

8/1/2023

[Positioning Parameter]

Pulse Output Mode	CW/CCW Mode
Rotation Direction Setting	Current Value Increment with Forward Run Pulse Output
S/W Stroke Upper Limit (pulse)	2147483647
S/W Stroke Lower Limit (pulse)	-2147483648
Speed Limit Value (pulse/s)	10000
Bias Speed at Start (pulse/s)	0
Acceleration/Deceleration System Selection	Trapezoid Acceleration/Deceleration

[OPR Parameter]

OPR Method	Near-point Dog Method
OPR Direction	Forward RUN
OP Address (pulse)	0
OPR Speed (pulse/s)	1
Creep Speed (pulse/s)	1
OPR Acceleration/Deceleration Time (ms)	1000
OPR Deceleration Stop Time (ms)	1000
Setting of Movement Amount after Near-point Dog ON (pulse)	0
OPR Dwell Time (ms)	0

PLC Parameter
Data Name : Built-in I/O Function Setting
Positioning Axis #2 Detailed Setting

8/1/2023

[Positioning Data]

	Control System	Acceleration/Deceleration Time (ms)	Deceleration Stop Time (ms)	Dwell Time (ms)	Command Speed (pulse/s)	Positioning Address (pulse)
No.1		-	-	-	-	-
No.2		-	-	-	-	-
No.3		-	-	-	-	-
No.4		-	-	-	-	-
No.5		-	-	-	-	-
No.6		-	-	-	-	-
No.7		-	-	-	-	-
No.8		-	-	-	-	-
No.9		-	-	-	-	-
No.10		-	-	-	-	-

PLC Parameter
 Data Name : Built-in I/O Function Setting
 High-Speed Counter CH1 Detailed Setting

Operation Mode Setting	Normal Mode
Count Source Selection	A Phase/B Phase
Pulse Input Mode	1-Phase Multiple of 1
Counting Speed Setting	10kpps
Z Phase (Preset) Trigger Setting	Rising
External Preset (Z Phase) Request Detection Setting	ON at detection
Counter Format	Ring Counter
Function Input Logic Setting	Positive Logic
Counter Function Selection	Sampling Counter Function
Coincidence Output Time Preset Setting	Not preset
Coincidence Detection Interrupt Setting (Counter Value Coincidence No.)	Not Used
Coincidence Detection Interrupt Setting (Counter Value Coincidence No.)	Not Used
Sampling Time Setting (ms)	1800
Frequency Movement Averaging Processing Count	-
Frequency Measurement Unit Time Setting	-
Rotation Speed Movement Averaging Processing Count	-
Rotation Speed Measurement Unit Time Setting	-
Number of Pulses per Rotation (pulse)	-
Pulse Measurement Target Setting	-

PLC Parameter
 Data Name : Built-in I/O Function Setting
 High-Speed Counter CH2 Detailed Setting

Operation Mode Setting	Normal Mode
Count Source Selection	A Phase/B Phase
Pulse Input Mode	1-Phase Multiple of 1
Counting Speed Setting	10kpps
Z Phase (Preset) Trigger Setting	Rising
External Preset (Z Phase) Request Detection Setting	ON at detection
Counter Format	Ring Counter
Function Input Logic Setting	Positive Logic
Counter Function Selection	Sampling Counter Function
Coincidence Output Time Preset Setting	Not preset
Coincidence Detection Interrupt Setting (Counter Value Coincidence No.)	Not Used
Coincidence Detection Interrupt Setting (Counter Value Coincidence No.)	Not Used
Sampling Time Setting (ms)	1800
Frequency Movement Averaging Processing Count	-
Frequency Measurement Unit Time Setting	-
Rotation Speed Movement Averaging Processing Count	-
Rotation Speed Measurement Unit Time Setting	-
Number of Pulses per Rotation (pulse)	-
Pulse Measurement Target Setting	-

PLC Parameter
 Data Name : Acknowledge XY Assignment
 Acknowledge XY Assignment

8/1/2023

[Acknowledge XY Assignment]

XY No.	Type		Slot	Module Type	Points	Model Name	Duplication
	Network	I/O Assignment					
0000		I/O Assignment	PLC	Built-in I/O Function	16 Points		
0010		I/O Assignment	0(*- 0)	Intelligent	16 Points	L60DA4	
0020		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0030		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0040		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0050		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0060		I/O Assignment	2(*- 2)	Output	16 Points	LY40NT5P	
0070		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
0080		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
0090		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
00A0		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
00B0		I/O Assignment	4(*- 4)	Intelligent	32 Points	LD75D4	
00C0		I/O Assignment	4(*- 4)	Intelligent	32 Points	LD75D4	
00D0		I/O Assignment	5(*- 5)	Intelligent	16 Points	LD62	
00E0		I/O Assignment	6(*- 6)	Intelligent	32 Points	LJ71C24	
00F0		I/O Assignment	6(*- 6)	Intelligent	32 Points	LJ71C24	
0100		I/O Assignment	8(*- 8)	Intelligent	32 Points	LD75D2	
0110		I/O Assignment	8(*- 8)	Intelligent	32 Points	LD75D2	
0120		I/O Assignment	9(*- 9)	Intelligent	32 Points	LJ71E71-100	
0130		I/O Assignment	9(*- 9)	Intelligent	32 Points	LJ71E71-100	

Network Parameter

Data Name : Ethernet/CC IE Field Setting
Ethernet/CC IE Field Setting

[Ethernet/CC IE Field Setting]

Valid Module During Other Station Acces: 1

Interlink Transmission Parameters -

Routing Parameters No setting

Network Parameter
 Data Name : Ethernet/CC IE Field Setting
 Ethernet/CC IE Field Setting

8/1/2023

[Ethernet/CC IE Field Setting]

	Module 1	Module 2	Module 3	Module 4
Network Type	Ethernet	None	None	None
Start I/O No.	0120	-	-	-
Network No.	1	-	-	-
Total (Linked) Stations	-	-	-	-
Group No.	0	-	-	-
Station No.	1	-	-	-
Mode	Online	-	-	-
	Operation Setting Exist	-	-	-
	Initial Setting Exist	-	-	-
	Open Setting Exist	-	-	-
	Router Relay Parameter Exist	-	-	-
	Station No.<->IP Information None	-	-	-
	FTP Parameters None	-	-	-
	E-mail Setting None	-	-	-
	Interrupt Settings None	-	-	-
	-	-	-	-

Network Parameter
Data Name : Ethernet/CC IE Field Setting
Ethernet Operation Setting

Ethernet Board No. 1
Start I/O No. 0120

[Communication Data Code]
Binary Code

[Initial Timing]
Do not wait for OPEN (Communications impossible at STOP tim

[IP Address]
10.94.10.131 (0A.5E.0A.83)

[Online Change]
Not allowed

[Send Frame Setting]
Ethernet(V2.0)

[TCP Existence Confirmation Setting]
Use the KeepAlive

Network Parameter
Data Name : Ethernet/CC IE Field Setting
Ethernet Initial Setting

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Ethernet Board No. 1
Start I/O No. 0120

[Timer Setting]

	Setting Value	Default Value	In Unit
TCP ULP Timer		60	X 500ms
TCP Zero Window Timer		20	X 500ms
TCP Resend Timer		20	X 500ms
TCP End Timer		40	X 500ms
IP Assembly Timer		10	X 500ms
Response Monitoring Timer		60	X 500ms
Dest. Confirmation Start Interval		1200	X 500ms
Dest. Confirmation Interval		20	X 500ms
Dest. Confirmation Resend		3	Times

Network Parameter
Data Name : Ethernet/CC IE Field Setting
Ethernet Initial Setting

8/1/2023

Ethernet Board No. 1
Start I/O No. 0120

[DNS Setting]

IP Address of DNS Server1 10.80.1.128 (0A.50.01.80)

IP Address of DNS Server2 - (-)

IP Address of DNS Server3 - (-)

IP Address of DNS Server4 - (-)

Network Parameter
 Data Name : Ethernet/CC IE Field Setting
 Ethernet Open Setting

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Ethernet Board No. 1
 Start I/O No. 0120

[Open Setting]

	Protocol	Open System	Fixed Buffer	Fixed Buffer Communication Procedure	Pairing Open	Existence Confirmation	Host Station Port No.	Destination IP Address	Destination Port No.
1	TCP	MELSOFT Connection							
2	TCP	MELSOFT Connection							
3	TCP	MELSOFT Connection							
4	TCP	MELSOFT Connection							
5									
6									
7									
8									
9									
10									
11									
12									
13									
14									
15	TCP	Unpassive	Send	Procedure Exist	Disable	No Confirm	5001 (1389)		
16	TCP	Unpassive	Receive	Procedure Exist	Disable	No Confirm	5001 (1389)		

Network Parameter
Data Name : Ethernet/CC IE Field Setting
Ethernet Router Relay Parameter

Ethernet Board No. 1
Start I/O No. 0120

[Router Relay Parameter]

Router Relay Function Not Used

Subnet Mask Pattern 255.240.0.0 (FF.F0.00.00)

Default Router IP Address 10.80.1.1 (0A.50.01.01)

Network Parameter
Data Name : Ethernet/CC IE Field Setting
Ethernet Router Relay Parameter

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Ethernet Board No. 1
Start I/O No. 0120

[Router Information]

No.	Sub-net Address	Router IP Address
1	- (-)	- (-)
2	- (-)	- (-)
3	- (-)	- (-)
4	- (-)	- (-)
5	- (-)	- (-)
6	- (-)	- (-)
7	- (-)	- (-)
8	- (-)	- (-)

Network Parameter
Data Name : Ethernet/CC IE Field Setting
Ethernet FTP Parameters

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Ethernet Board No. 1
Start I/O No. 0120

[FTP Parameters]

FTP	Not Used	
Login Name	LJ71E71	
Password	Setting	
Command Input Monitoring Timer	1800	X 500ms
PLC Monitoring Timer	10	X 500ms

Network Parameter
 Data Name : Ethernet/CC IE Field Setting
 Acknowledge XY Assignment

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[Acknowledge XY Assignment]

XY No.	Type		Slot	Module Type	Points	Model Name	Duplication
	Network	I/O Assignment					
0000		I/O Assignment	PLC	Built-in I/O Function	16 Points		
0010		I/O Assignment	0(*- 0)	Intelligent	16 Points	L60DA4	
0020		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0030		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0040		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0050		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0060		I/O Assignment	2(*- 2)	Output	16 Points	LY40NT5P	
0070		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
0080		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
0090		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
00A0		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
00B0		I/O Assignment	4(*- 4)	Intelligent	32 Points	LD75D4	
00C0		I/O Assignment	4(*- 4)	Intelligent	32 Points	LD75D4	
00D0		I/O Assignment	5(*- 5)	Intelligent	16 Points	LD62	
00E0		I/O Assignment	6(*- 6)	Intelligent	32 Points	LJ71C24	
00F0		I/O Assignment	6(*- 6)	Intelligent	32 Points	LJ71C24	
0100		I/O Assignment	8(*- 8)	Intelligent	32 Points	LD75D2	
0110		I/O Assignment	8(*- 8)	Intelligent	32 Points	LD75D2	
0120		I/O Assignment	9(*- 9)	Intelligent	32 Points	LJ71E71-100	
0130		I/O Assignment	9(*- 9)	Intelligent	32 Points	LJ71E71-100	

Network Parameter
Data Name : CC-Link
CC-Link Setting

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[CC-Link Setting]

Number of Modules Boards

Network Parameter
 Data Name : CC-Link
 CC-Link Setting

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[CC-Link Setting]

	1	2	3	4
Start I/O No.	-	-	-	-
Type	-	-	-	-
Station No.	-	-	-	-
Master Station Data Link Type	-	-	-	-
Mode	-	-	-	-
Transmission Speed	-	-	-	-
Total Module Connected	-	-	-	-
Remote input(RX)	-	-	-	-
Remote output(RY)	-	-	-	-
Remote register(RWr)	-	-	-	-
Remote register(RWw)	-	-	-	-
Ver.2 Remote input(RX)	-	-	-	-
Ver.2 Remote output(RY)	-	-	-	-
Ver.2 Remote register(RWr)	-	-	-	-
Ver.2 Remote register(RWw)	-	-	-	-
Special relay(SB)	-	-	-	-
Special register(SW)	-	-	-	-
Retry Count	-	-	-	-
Automatic Reconnection Station Count	-	-	-	-
Standby Master Station No.	-	-	-	-
PLC Down Select	-	-	-	-
Scan Mode Setting	-	-	-	-
Delay Time Setting	-	-	-	-
Remote Device Station Initial Setting	-	-	-	-
Interrupt Settings	-	-	-	-

Network Parameter
 Data Name : CC-Link
 Acknowledge XY Assignment

8/1/2023

[Acknowledge XY Assignment]

XY No.	Type		Slot	Module Type	Points	Model Name	Duplication
	Network	I/O Assignment					
0000		I/O Assignment	PLC	Built-in I/O Function	16 Points		
0010		I/O Assignment	0(*- 0)	Intelligent	16 Points	L60DA4	
0020		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0030		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0040		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0050		I/O Assignment	1(*- 1)	Input	64 Points	LX42C4	
0060		I/O Assignment	2(*- 2)	Output	16 Points	LY40NT5P	
0070		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
0080		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
0090		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
00A0		I/O Assignment	3(*- 3)	Output	64 Points	LY42NT1P	
00B0		I/O Assignment	4(*- 4)	Intelligent	32 Points	LD75D4	
00C0		I/O Assignment	4(*- 4)	Intelligent	32 Points	LD75D4	
00D0		I/O Assignment	5(*- 5)	Intelligent	16 Points	LD62	
00E0		I/O Assignment	6(*- 6)	Intelligent	32 Points	LJ71C24	
00F0		I/O Assignment	6(*- 6)	Intelligent	32 Points	LJ71C24	
0100		I/O Assignment	8(*- 8)	Intelligent	32 Points	LD75D2	
0110		I/O Assignment	8(*- 8)	Intelligent	32 Points	LD75D2	
0120		I/O Assignment	9(*- 9)	Intelligent	32 Points	LJ71E71-100	
0130		I/O Assignment	9(*- 9)	Intelligent	32 Points	LJ71E71-100	